

*Chgo Order #303810
See Poe #157/54
JHW*

TO: H. R. Costley (3)

April 19, 1954

cc: G. Romney J. A. Lee ✓
A. M. Wibel L. H. Shippee
H. C. Doss T. S. Adams - Toronto
M. F. Moore R. Gibson - Toronto
B. A. Chapman L. C. Hilliker
F. O. Sease W. S. Berry
H. G. Paxton J. Cologna - Kenosha
J. P. Goodyear

FROM: A. G. Koepfgen

SUBJECT: Metropolitan Series - Monthly Building Schedule No. 4

Attached hereto are three copies of a management-approved Monthly Building Schedule No. 4 for Metropolitan Series cars reflecting an increased production rate of 65 per day in April and 80 per day for May and onward with a revised split between hard and soft top models, in accordance with our recent communications. The attached schedule is to be considered as firm through a cumulative series total of 15,000 cars.

Prior to the issuance of the attached schedule, the Sales Department has been advised as to the revised monthly quantities and model distribution involved. A corresponding shipping schedule is in process and will be forwarded to you under separate cover as soon as possible.

In connection with the number of working days to be scheduled for the months of April and June, there appears to be a discrepancy between the numbers which you established for Schedule 3 and the numbers indicated by Mr. T. Gave's letter to the writer dated February 15, 1954. For purposes of the attached schedule we have considered nineteen working days in the months of April and June. Please advise if this is incorrect.

With reference to the "Croton Green" problem, in a meeting on April 16, 1954, between Messrs. Chapman, Berry, Streeter and Hilliker, it was decided that the Croton Green color should be dropped from the line with no further production in this color. This matter has been cleared with Mr. Romney and the Sales Department with the understanding that we will continue with the remaining three body colors for the present and that Research may possibly develop a new color for introduction with the 1955 Series.

Accordingly, the Sales Department has requested that the following revised color percentages be applied as uniformly as possible to production destined for all ports.

	Colors		
		Paint %	Top %
Soft Top			
P-904 Red		43%	100% black
P-905 Blue		42%	50% black, 50% tan
P-903 Green		15%	100% tan
Hard Top			
P-904 Red		43%	
P-905 Blue		42%	
P-903 Green		15%	
			White sidewall tires - 15%

If there are any questions, please advise.

A. G. Koepfgen
A. G. Koepfgen

ASK:LCH:ds

SCHEDULE NO. 4 DATE April 13, 1954
 REVISION NO. _____ DATE _____

MONTHLY BUILDING SCHEDULE
 PRODUCT
 Metropolitan Series - Austin Motors Co., Ltd., - England

APPROVED F. G. Sease (signed) DATE 4-19-54
 APPROVED B. A. Chapman (signed) DATE 4-20-54

DESCRIPTION	BUILT <input type="checkbox"/> ACT <input type="checkbox"/> EST THRU 3-31-54	FIRM BUILDING SCHEDULE (a) (FABRICATED MATERIAL RELEASE)																		GRAND TOTAL
		MONTH April DAYS 19			MONTH May DAYS 21			MONTH June DAYS 19			MONTH July DAYS 17 (b)			MONTH August DAYS 16 (b)			MONTH September DAYS 22			
		DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	MONTH	MONTH	MONTH	
METROPOLITAN SERIES																				
Hard-Top Conv.	1954	32.5	620	2574	46	968	3542	48	912	4454	48	816	5270	60	960	6230	60	1320	7550	
Soft-Top Conv.	2105	32.5	620	2725	34	712	3437	32	608	4045	32	544	4589	20	320	4909	20	440	5349	
Total	4059	65	1240	5299	80	1680	6979	80	1520	8499	80	1360	9859	80	1280	11139	80	1760	12899	
Over/(Under) Sched. #3	85		290	375		630	1005		570	1575		510	2085		480	2565		660	3225	
		MONTH October DAYS 22			MONTH November DAYS 5															
Hard-Top Conv.		60	1320	8870	60	250	9120													
Soft-Top Conv.		20	440	5789	20	91	5880													
Total		80	1760	14659	80	341	15000													
Over/(Under) Sched. #3			1434	4659		341	5000													
		NOTES (a) Firm Schedule through 15,000 jobs (b) Vacation period - July 26 - August 6 inclusive																		