

To: H. R. Costley (3)
From: A. G. Koepfgen

April 11, 1957

CC: R. Abernethy
E. W. Bernitt
W. S. Berry
R. Chapin, Jr.
J. Cigola - Kenosha
J. A. Henry - Toronto
R. C. Hurd, Jr.
J. Hurst - London, England
J. E. Johnson
F. M. Maurice - London
M. F. Moore
H. G. Paxton
J. W. Raisbeck
G. Romney
R. K. Seidel - Milwaukee
L. H. Shippee
W. L. Thoreson
H. S. Turner
J. W. Watson
E. T. Nowak

Subject: Schedule No. 11 - Series III Metropolitans

Attached are three approved copies of subject building schedule. Based on your cable 8th of April, we have assumed that you will be caught up with the present production loss of 338 cars through March by the end of June. You will note that the Export Division has cut their schedule and we have allocated the cars freed by them to the Domestic Sales Department to be shipped by the end of June.

You will note that we have increased the overall schedule by approximately 9 cars per day starting in July. This is because of the increased desired by the Domestic Sales Department and we believe we have given you sufficient time to prepare for this.

We have also extended the schedule another 5000 cars making a total of 25,000 Series III Metropolitans as per my letter to you of April 2, 1957.

Based on your cable 4th April, we understand that the new exterior paints which were recently approved will be coming off the line on cars approximately the first week in May.

H. R. Costley

Schedule No. 11 - Series III Metropolitan

For the sake of the record, we are listing herein the current customer options to be used for the balance of this schedule:

<u>PAINT after new colors are available</u>	<u>Nash and Hudson Domestic</u>	<u>Foreign N-H Can.</u>	<u>Export Excl. of "GI"</u>
P913-P914 Mardi Gras Red - Frost White	33 1/3%	33 1/3%	33 1/3%
P910-P914 Sunburst Yellow - Frost White	33 1/3%	33 1/3%	33 1/3%
P912-P914 Bark. Green Med. - Frost White	33 1/3%	33 1/3%	33 1/3%

Other customer options pertaining to the Metropolitan are listed as:

<u>TIRES</u>	White Side Wall	100 %	15 %	50 %
	Black Side Wall	-	85 %	50 %
<u>RADIO</u>		100 %	100 %	100 %
<u>WEATHER EYE</u>		100 %	100 %	100 %

If there are any questions, please advise.

A. G. Koffgen
A. G. Koffgen

ACK:ms

Attachment

SCHEDULE NO. 11 DATE 4/9/57
 REVISION NO. _____ DATE _____

MONTHLY BUILDING SCHEDULE

APPROVED E.W. Bernitt (signed) DATE 4/11/57
 APPROVED R.W. Chapin Jr. (signed) DATE 4/11/57

PRODUCT
 SERIES III 1500 c.c. ENGINE
 METROPOLITAN SERIES CARS - AUSTIN MOTORS CO., LTD, ENGLAND

DESCRIPTION	BUILT FACTORY THRU 3/31/57	FIRM BUILDING SCHEDULE (FABRICATED MATERIAL RELEASE)															TENTATIVE SCHEDULE (RAW MATERIAL RELEASED)			GRAND TOTAL
		MONTH April DAYS 20			MONTH May DAYS 23			MONTH June DAYS 18			MONTH July DAYS 20			MONTH August DAYS 15						
		DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	
DOMESTIC LHD:																				
Hard-Top	10051		1040	11091		1222	12313		934	13247		880	14127		660	14787				
Soft-Top	1139		300	1439		406	1845		258	2103		120	2223		90	2313				
Total U.S.	11190	67.0	1340	12530	70.8	1628	14158	66.2	1192	15350	50.0	1000	16350	50.0	750	17100				
Over/(Under) Schedule 10 Rev1	(122)		102	(20)		(185)	165		66	231		191	422		194	616				
FOREIGN:																				
EXPORT LHD																				
Hard-Top	462		55	517		70	587		65	652		70	722		70	792				
Soft-Top	207		26	233		20	253		35	288		35	323		35	358				
Total Export LHD	669		81	750		90	840		100	940		105	1045		105	1150				
RHD																				
Hard Top	0		15	15		10	25		10	35		10	45		10	55				
Soft Top	0		7	7		6	13		6	19		6	25		5	30				
Total Export RHD	0		22	22		16	38		16	54		16	70		15	85				
Grand Total Export	669		103	772		106	878		116	994		121	1115		120	1235				
Over/(Under) Schedule 10 Rev1	(123)		(39)	(162)		(34)	(196)		(35)	(231)		(28)	(259)		(28)	(287)				
CANADA																				
Hard-Top	1245		205	1450		100	1550		123	1673		60	1733		60	1793				
Soft-Top	46		42	88		52	140		8	148		0	148		0	148				
Total Nash-Can.	1291		247	1538		152	1690		131	1821		60	1881		60	1941				
Over/(Under) Schedule 10 Rev1	(93)		27	(66)		10	(56)		56	0		0	0		0	0				
TOTAL FOREIGN	1960	17.5	350	2310	11.2	258	2568	13.7	247	2815	9.1	181	2996	12.0	180	3176				
Over/(Under) Schedule 10 Rev1	(216)		(12)	(228)		(24)	(252)		(21)	(231)		(28)	(259)		(28)	(287)				
GRAND TOTALS																				
Hard-Top	11758	65.7	1315	13073	61.0	1402	14475	62.9	1132	15607	51.0	1020	16627	53.3	800	17427				
Soft-Top	1392	18.8	375	1767	21.0	484	2251	17.0	307	2558	8.1	161	2719	8.7	130	2849				
Total	13150	84.5	1690	14840	82.0	1886	16726	79.9	1439	18165	59.1	1181	19346	62.0	930	20276				
Over/(Under) Schedule 10 Rev1	(338)		90	(248)		161	(87)		87	0		163	163		166	329				

SCHEDULE NO. 11 DATE 4/10/57
 REVISION NO. _____ DATE _____

MONTHLY BUILDING SCHEDULE

APPROVED E.W. Bernitt (signed) DATE 4/11/57
 APPROVED R.W. Chapin Jr. (signed) DATE 4/11/57

PRODUCT
 SERIES III 1500 c.c. ENGINE
 METROPOLITAN SERIES CARS – AUSTIN MOTORS CO., LTD. ENGLAND

DESCRIPTION	BUILT FACTORY THRU	FIRM BUILDING SCHEDULE (FABRICATED MATERIAL RELEASE)															TENTATIVE SCHEDULE (RAW MATERIAL RELEASED)			GRAND TOTAL
		MONTH September DAYS 21			MONTH October DAYS 23			MONTH November DAYS 21			MONTH December DAYS 16			MONTH DAYS						
		DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	DAILY	MONTH	CUM'L TOTAL	
DOMESTIC LHD:																				
Hard-Top			924	15711		1012	16723		924	17647		681	18328							
Soft-Top			126	2439		138	2577		126	2703		75	2778							
Total U.S.		50.0	1050	18150	50.0	1150	19300	50.0	1050	20350	47.3	756	21106							
Over/(Under) Schedule 10 Rev1			1028	1644		1150	2794		1050	3844		756	4600							
FOREIGN:																				
<u>EXPORT LHD</u>																				
Hard-Top			70	862		80	942		80	1022		96	1118							
Soft-Top			35	393		40	433		40	473		39	512							
Total Export LHD			105	1255		120	1375		120	1495		135	1630							
<u>RHD</u>																				
Hard Top			10	65		10	75		9	84		8	92							
Soft Top			4	34		4	38		4	42		4	46							
Total Export RHD			14	99		14	113		13	126		12	138							
Grand Total Export			119	1354		134	1488		133	1621		147	1768							
Over/(Under) Schedule 10 Rev1			119	(168)		134	(34)		133	99		147	246							
<u>CANADA</u>																				
Hard-Top			75	1868		60	1928		30	1958		20	1978							
Soft-Top			0	148		0	148		0	148		0	148							
Total Canada			75	2016		60	2076		30	2106		20	2126							
Over/(Under) Schedule 10 Rev1			44	44		60	104		30	134		20	154							
TOTAL FOREIGN		9.2	194	3370	8.4	194	3564	7.8	163	3727	10.4	167	3894							
Over/(Under) Schedule 10 Rev1			(163)	(124)		194	70		163	233		167	400							
GRAND TOTALS																				
Hard-Top		51.4	1079	18506	50.5	1162	19668	49.7	1043	20711	50.3	805	21516							
Soft-Top		7.8	165	3014	7.9	182	3196	8.1	170	3366	7.4	118	3484							
Total		59.2	1244	21520	58.4	1344	22864	57.8	1213	24077	57.7	923	25000							
Over/(Under) Schedule 10 Rev1			1191	1520		1344	2864		1213	4077		923	5000							